GOLLI

TRIMMING

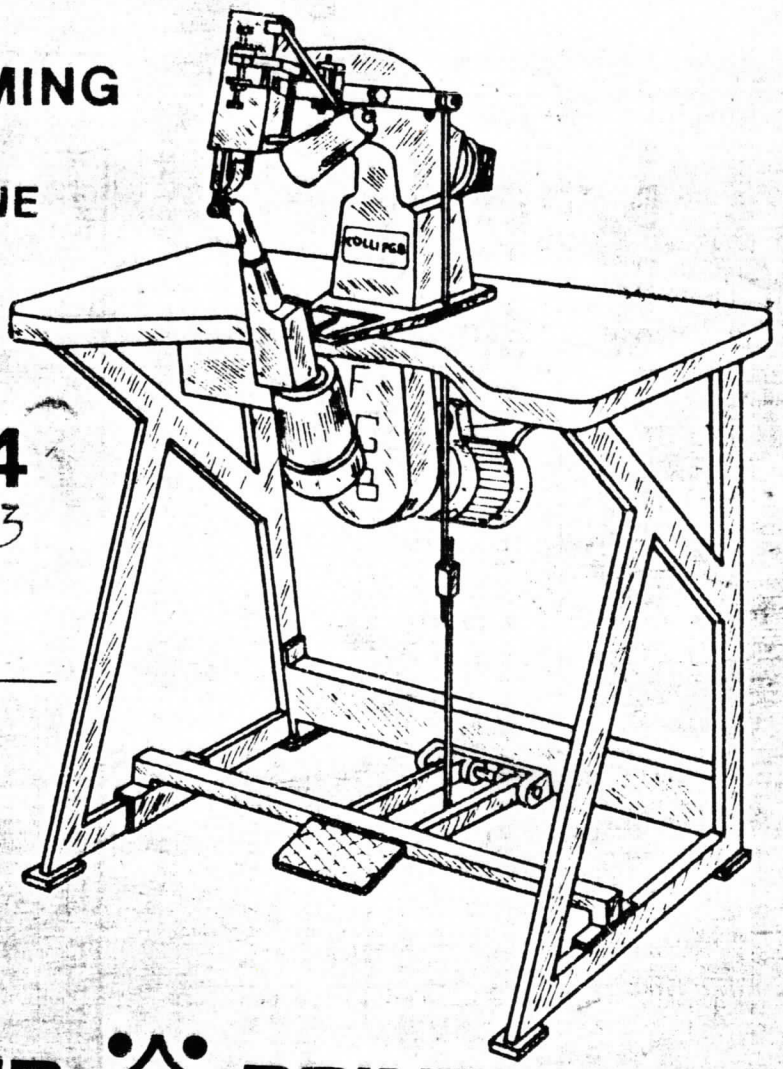
MACHINE

Type

GP.4

GP 3

Mtr.
N°. _____



FOUR POINTS

INDUSTRIES CORPORATION

112A Cherry Lane • Floral Park, New York 11001
516-352-4332

SPARE PARTS CATALOGUE

12 v. to 13 Watts

INSTRUCTIONS FOR USING & MAINTAINING TRIMMERS GP-1,2,3 AND 4

1. Wipe off any excess grease on machine and lubricate points marked in red.

2. Before connecting electrical power, check voltage with tag on motor wire. After starting motor check for proper rotation with arrow located next to the grindstone.

3. During the first month of operation lubricate all points marked in red twice a day. After this break-in period once a day is sufficient. Once a day is considered a single work shift, if machine is operating continuously for more than one shift then duplicate the lubrication for each continuous shift.

4. Check grease cup on side of machine periodically, it should under normal conditions require filling every three months.

5. The blade (#71) is sharpened by inserting it in the guide located at the rear of the machine. When sharpening do not allow too much heat to build up in the blade. Best results will be achieved with only a slight pressure on the stone.

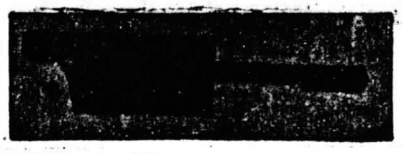
   Check result using the template #117, be sure narrow stem of the blade is the correct length.

6. To set the blade in its correct position:

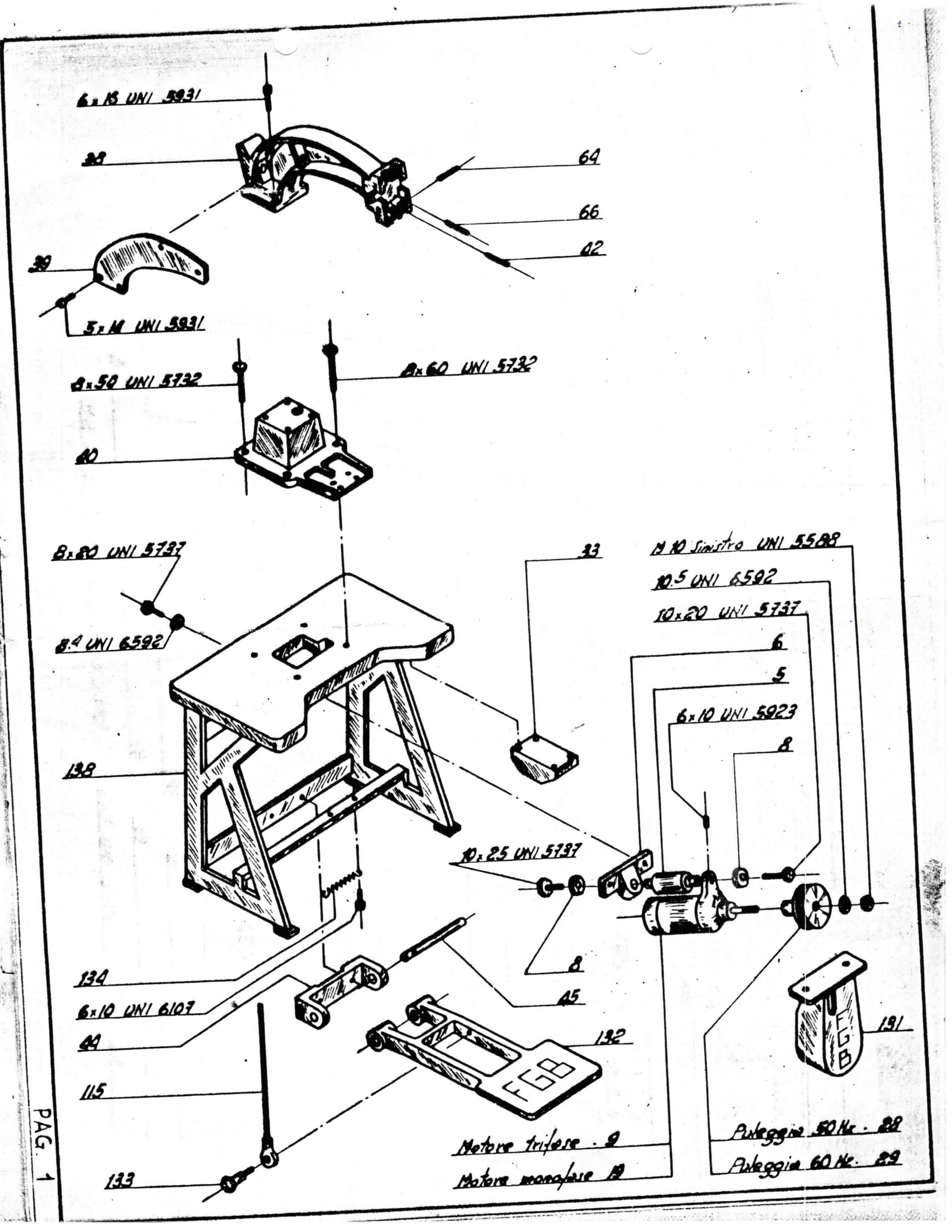
   A. The holder should be in a complete downstroke position. This can be checked by turning the knob located at the rear of the machine.

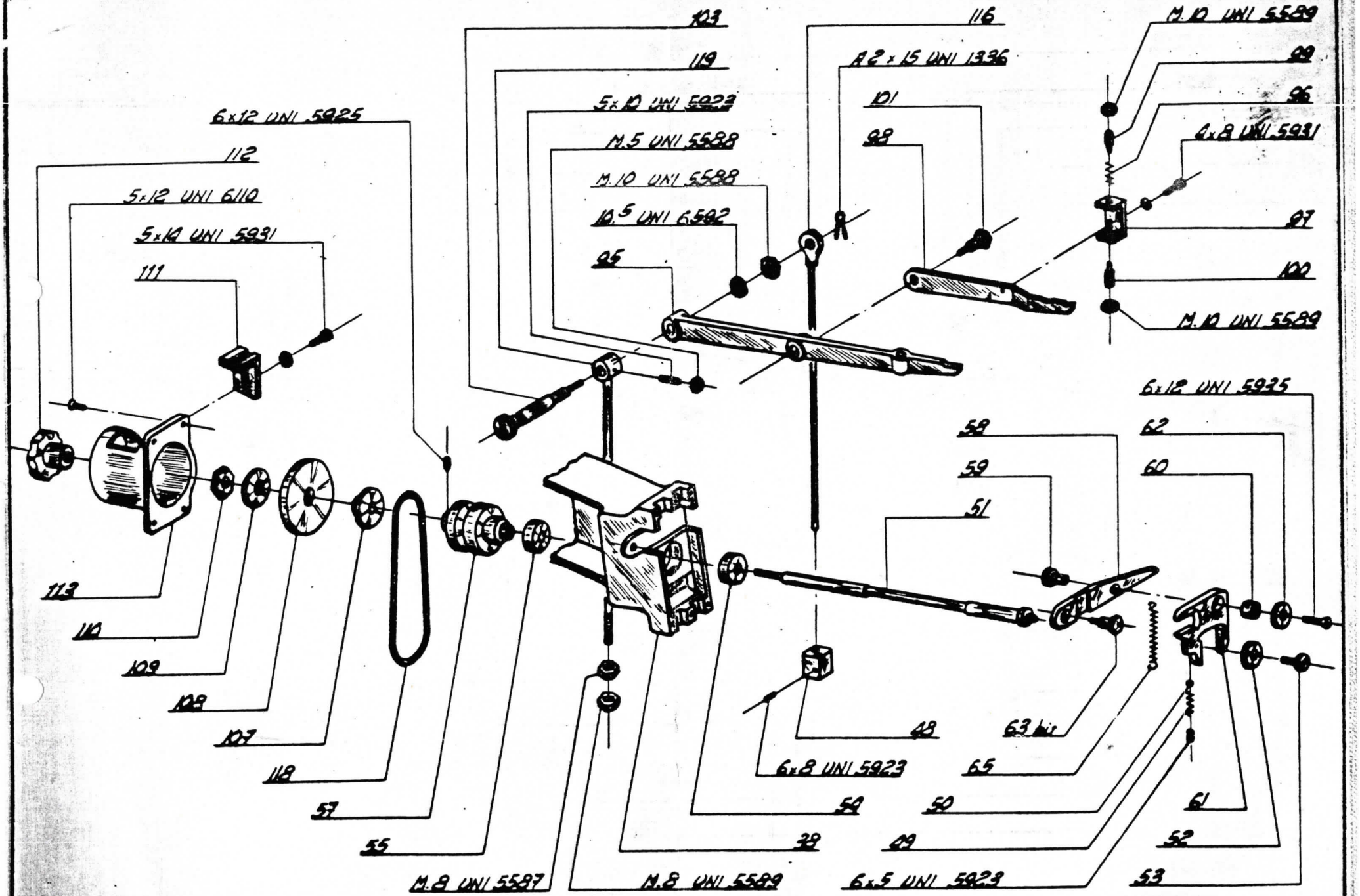
   B. When the upper corner of the blade (#71) is approximately 1/32" above the Counter Blade (#88) tighten blade in place.

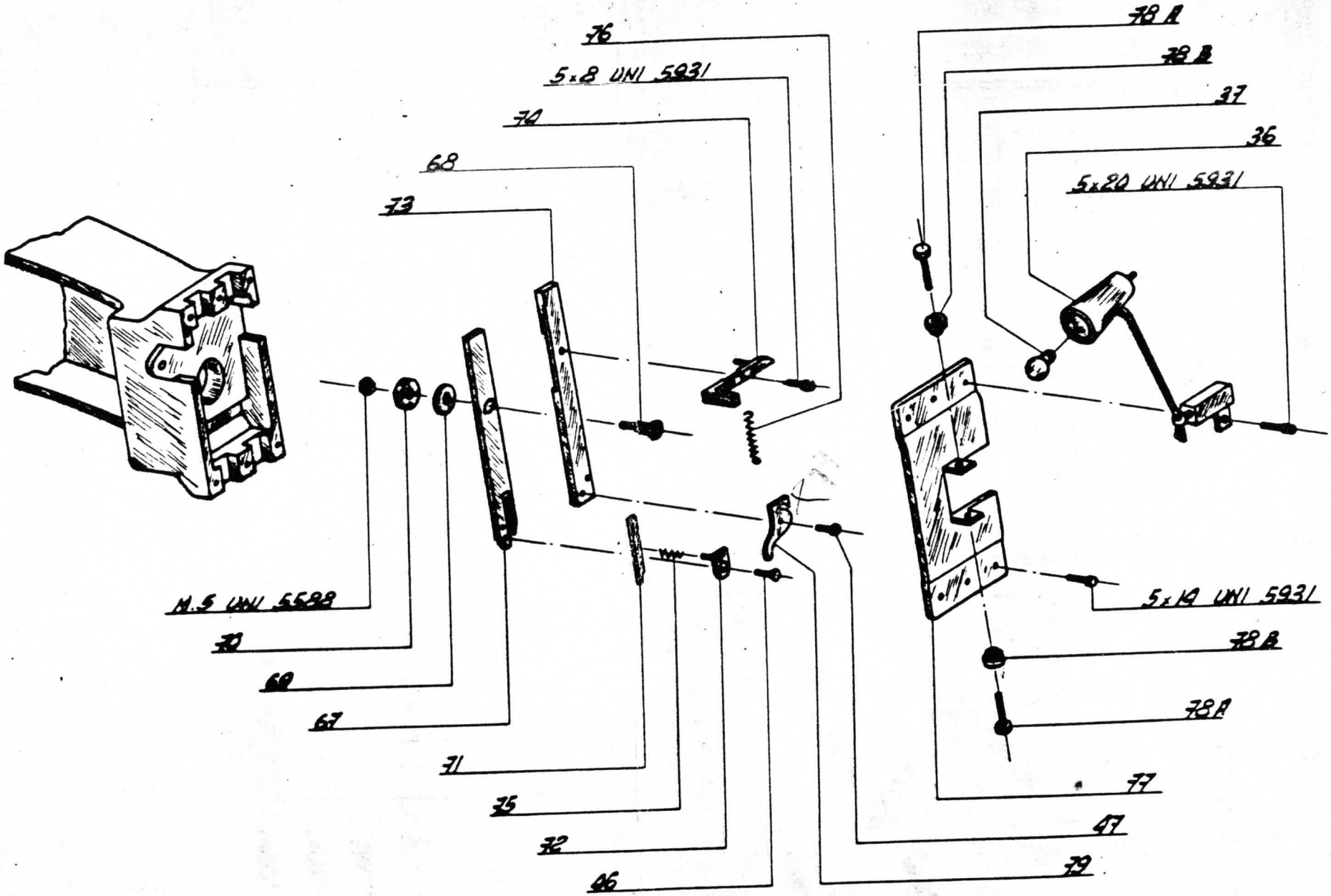
Note: For longer blade life and best results in trimming, sharpen blade daily.

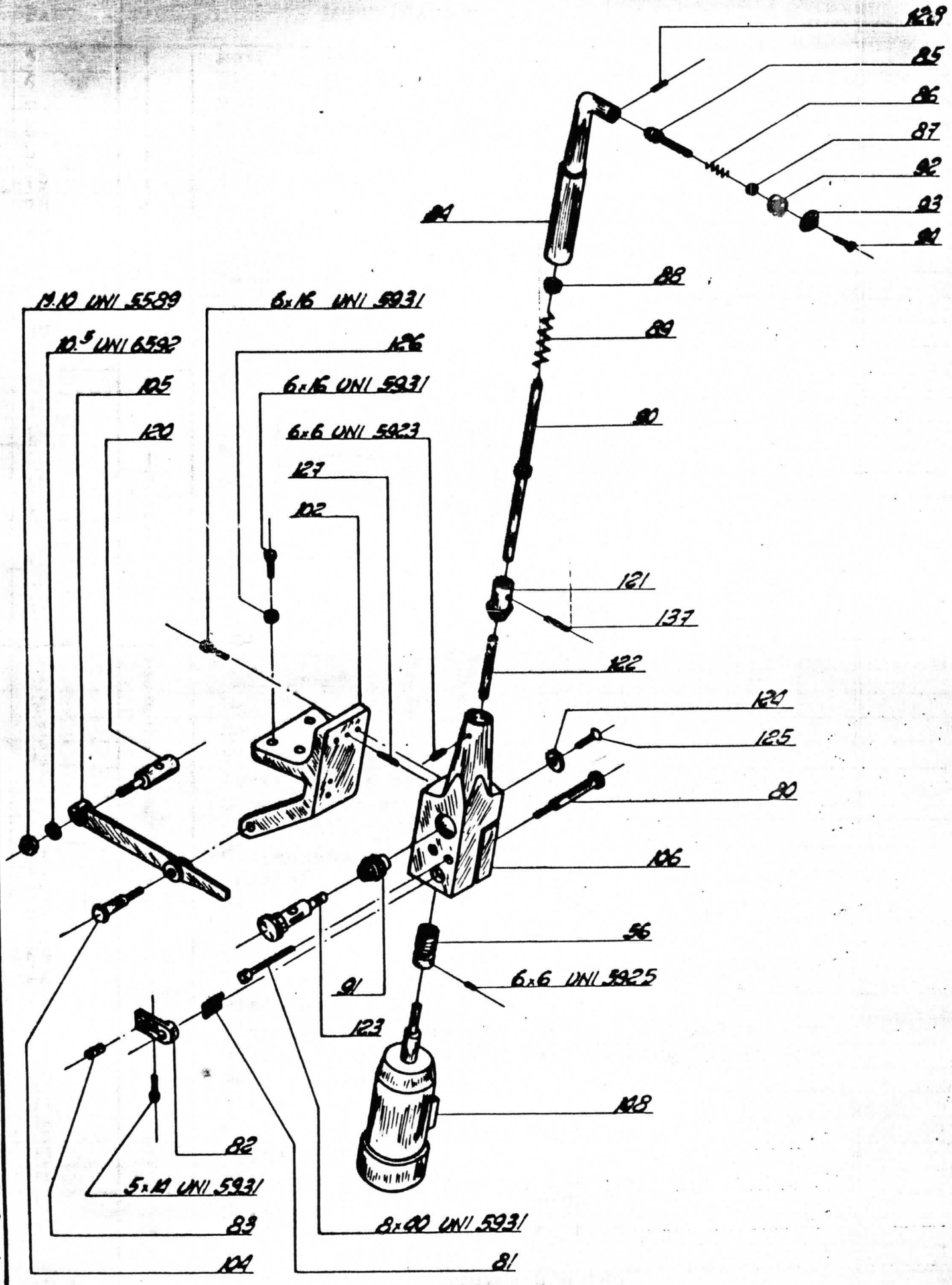


#117 Template

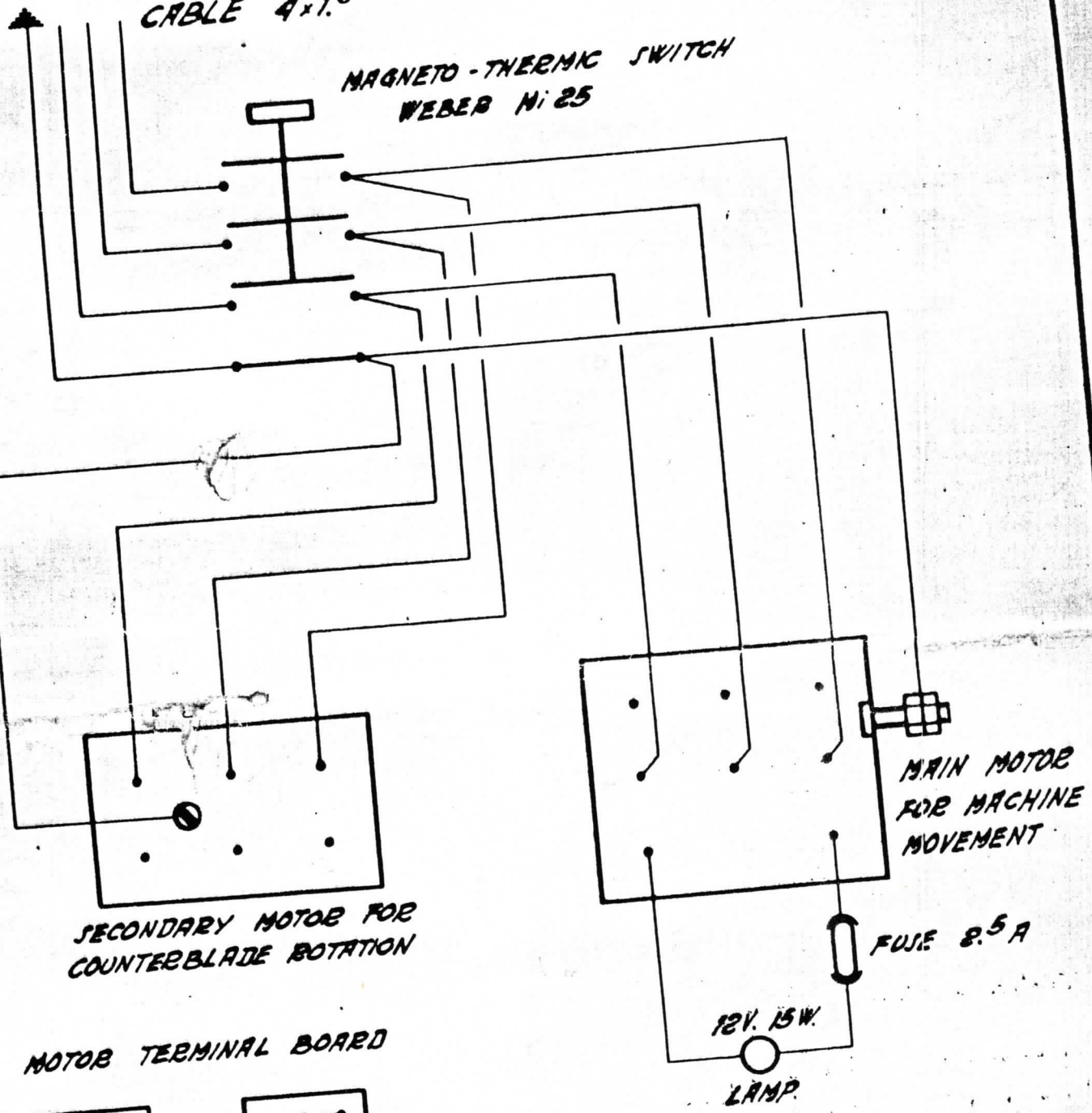

6 x 18 UNI 5931
28
64
66
62
30
5 x 14 UNI 5931
8 x 50 UNI 5732
8 x 60 UNI 5732
40
8 x 80 UNI 5737
8.4 UNI 6592
23
M 10 Sinistro UNI 5588
10.5 UNI 6592
10 x 20 UNI 5737
6
5
6 x 10 UNI 5923
8
138
10 x 25 UNI 5737
8
134
6 x 10 UNI 6107
45
44
132
115
191
133
Motore trifase . 9
Motore monofase 19
Puleggia 50 Hz . 88
Puleggia 60 Hz . 89


103
119
5x10 UNI 5923
M.5 UNI 5588
M.10 UNI 5588
10.5 UNI 6582
95
116
A2 x 15 UNI 1336
101
98
M.10 UNI 5589
99
96
6x8 UNI 5931
97
100
M.10 UNI 5589
6x12 UNI 5925
112
5x12 UNI 6110
5x10 UNI 5931
111
113
110
109
108
107
118
57
55
M.8 UNI 5587
M.8 UNI 5589
6x12 UNI 5925
62
60
58
59
51
48
63 bis
6x8 UNI 5923
65
54
50
39
09
61
52
53
6x5 UNI 5923

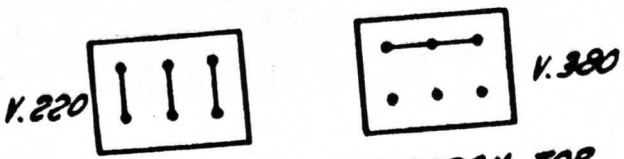

78 A
78 B
37
36
5x20 UNI 5931
76
5x8 UNI 5931
70
68
73
M.S UNI 5588
30
69
67
71
75
32
46
5x10 UNI 5931
78 B
78 A
77
47
79


129
85
86
87
92
93
91
84
88
89
90
121
137
122
124
125
80
106
56
6x6 UNI 5925
91
123
108
82
5x14 UNI 5931
83
104
8x20 UNI 5931
81
M.10 UNI 5589
10.5 UNI 6592
105
120
6x16 UNI 5931
126
6x16 UNI 5931
6x6 UNI 5923
127
102

ELECTRIC SCHEME



MOTOR TERMINAL BOARD



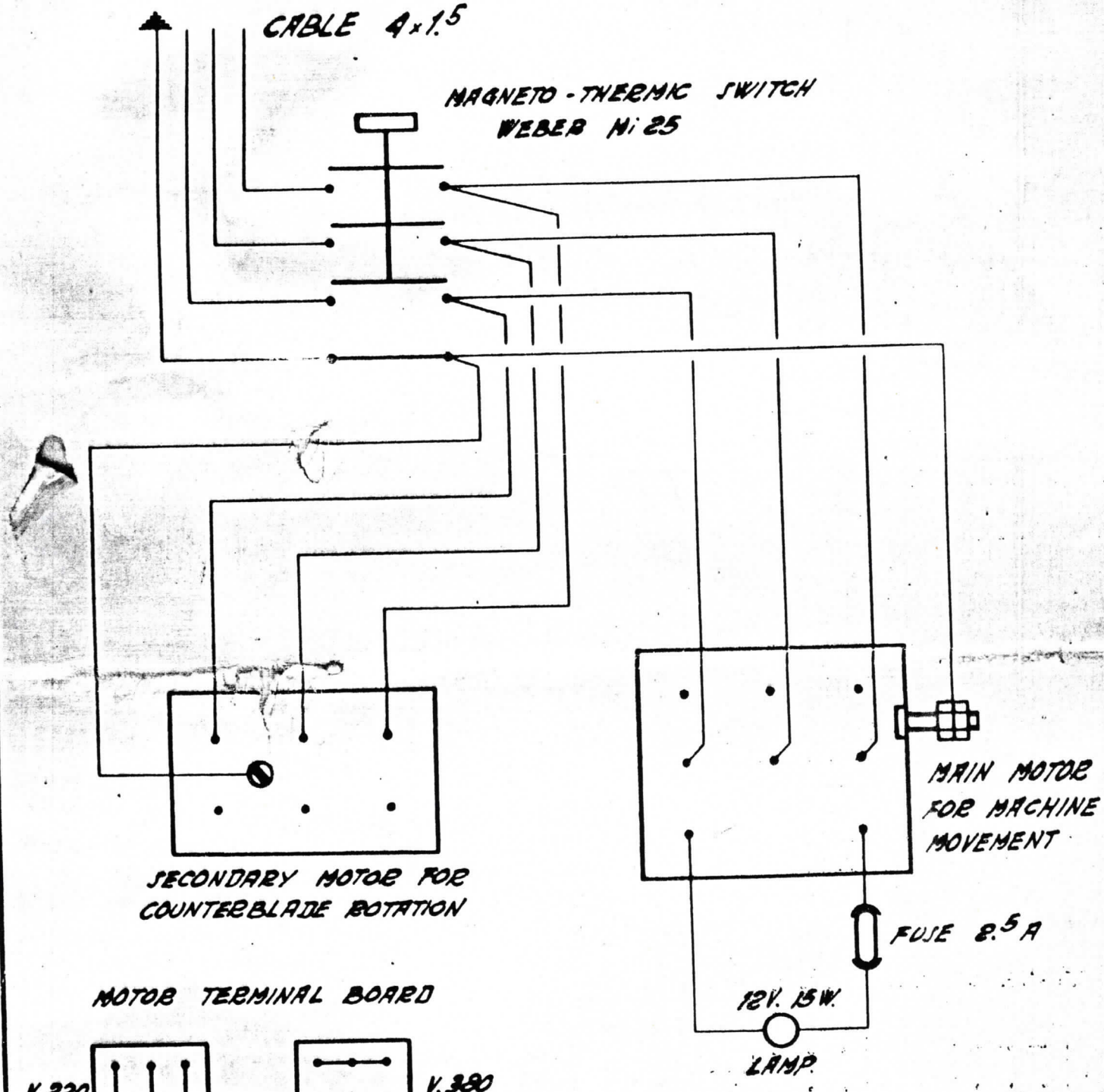
INSIDE WIBING DIAGRAM FOR
ASYNCRONOUS THREE PHASE TWO
POLES MOTOR TERMINAL BOARD

Power motor HP. 0.37 equivalent to 273 W.

Absortion at 220 V. : 1.2 A.

" " 380 V. : 0.7 A

ELECTRIC SCHEME



MOTOR TERMINAL BOARD

INSIDE WIRING DIAGRAM FOR
ASYNCRONOUS THREE PHASE TWO
POLES MOTOR TERMINAL BOARD

Power motor HP. 0.37 equivalent to 273 W.

Absortion at 220 V. : 1.2 A.

Absortion at 380 V. : 0.7 A

PART	PAGE	DENOMINATION
5	1	Motor spacer
6	1	Motor support
~~7~~	~~1~~	~~Spacer pin~~
8	1	Motor washer
9	1	Three phase motor
19	1	Single phase motor
28	1	Motor 50 Hz pulley
29	1	Motor 60 Hz pulley
33	1	Magneto thermic swich WEBER Mi 25
36	3	Lamp socket
37	3	Bulb
38	1	Head
39	1	Head casing
40	1	Head support
42	1	Felt pin
44	1	Pedals square support
45	1	Pivot for pedals
46	3	Screw for fixing the blade
47	3	Screw for fixing the guide
48	2	Hold fast for tension bar
49	2	Compensator spring
50	2	Compensator ball
51	2	Central shaft
52	2	Ball bearing 608 2Z
53	2	Screw for fixing the bearing
54	2	Ball bearing 6201 2RS
55	2	Ball bearing 6201 2Z
56	4	Endless screw
57	2	Pulley for shaft
58	2	Lever of the compensator holder
59	2	Compensator pivot
60	2	Roller bearings
61	2	Compensator
62	2	Special washer for avoiding the compensator to move
63 bis	2	Pivot for fixing the lever of the compensator holder
64	1	Pivot for the tension of the spring
65	2	Compensator spring
66	1	Pivot for the tension of the spring
67	3	Blade holder bar
68	3	Pivot for ball bearing of the blade holder bar
69	3	Refaced washer for the ball bearing holder bar
70	3	Ball bearing 625 2Z
71	3	Blade
72	3	Small plate for fixing the blade
73	3	Guide holder bar
74	3	L square for the guide holder bar
75	3	Spring for small plate N° 72
76	3	Return spring of the guide holder bar
77	3	Front refaced plate
78 A	3	Screw for controlling the guide

PART	PAGE	DENOMINATION
127	4	Pin for reduction gear support
128	4	Elastic pin for piece N° 84
131	1	Motor and belt protection
132	1	Pedal
133	1	Pivot for tension bar
134	1	Return spring of the pedal
137	4	Threaded pin for gear
138	1	Table
148	4	Motor for reduction gear

N.B.-WHEN REQUESTING THE SPARE PARTS, PLEASE INDICATE THE REFERENCE NUMBER OF THE SPARE PARTS, AND GIVE THE INDICATION GP. 4

All the particulars indicated in thr catalogue are given without any responsability. The minufacturer shall bring all the modifications he will retain necessary, without any notice.

PART	PAGE	DENOMINATION
78 B	3	Shagreened screw nut for controlling the guide
79	3	Guide
80	4	Cam pivot for the moving of the counter blade
81	4	Torsion spring settled on the pivot N° 80
82	4	Clamp for the moving of the counter blade
83	4	Pivot with a small roller settled on the clam N° 82
84	4	Horn bearing a part of the reduction system
85	4	Conic gear bearing the counter blade
86	4	Pressure spring settled on the spare part N° 85
87	4	Small guide roller for the spare part N° 85
88	4	Anti friction hardened washer settled on the horn
89	4	Pressure spring settled on the spare part N° 90
90	4	Conic gear with long stem
91	4	Conic and helical gears group,into bronze
92	4	Elastic guide with open ring for the counter blade
93	4	Counter blade
94	4	Screw for fixing the counter blade
95	2	Joined cast iron lever
96	2	Pressure spring for the cast iron lever
97	2	C square bearing the screw of 10 MA for controlling the cast iron lever
98	2	Z steel lever for rising the blade guide
99	2	Controlling screw of 10 MA for the C square
100	2	Controlling screw of 10 MA for the C square
101	2	Pivot for the iron lever and for the Z one
102	4	Support for reduction gear
103	2	Pivot for chain
104	4	Pivot for the lower cast iron lever
105	4	Lower cast iron lever for the moving of the counter blade
106	4	Reduction gear for piece N° 84
107	2	Washer for grinding well holder
108	2	Grinding well
109	2	Fixing washer for grinding well
110	2	Nut for fixing grinding well
111	2	Sharpening blades support
112	2	Small bakelite handle with bronze sleeve
113	2	Casing for grinding well
115	1	Tension bar
116	2	Tension bar
118	2	Special elastic belt
119	2	Connecting rod for the connecting the upper cast iron lever with the lover one
120	4	Perforated pivot for the connecting rod N° 119
121	4	Big conical gear
122	4	Small extension bar for the moving of the counter blade
123	4	Perforated pivot bearing a group of conical and helical gears
124	4	Washer for the stop of the pivot N° 123
125	4	Screw with oil hole
126	4	Washer for reduction gear support